

LABEL & SUBSTRATE
EXPLODED VIEW

FIG. 1

FLAME TREATMENT AND TEMPERATURE STABILIZATION

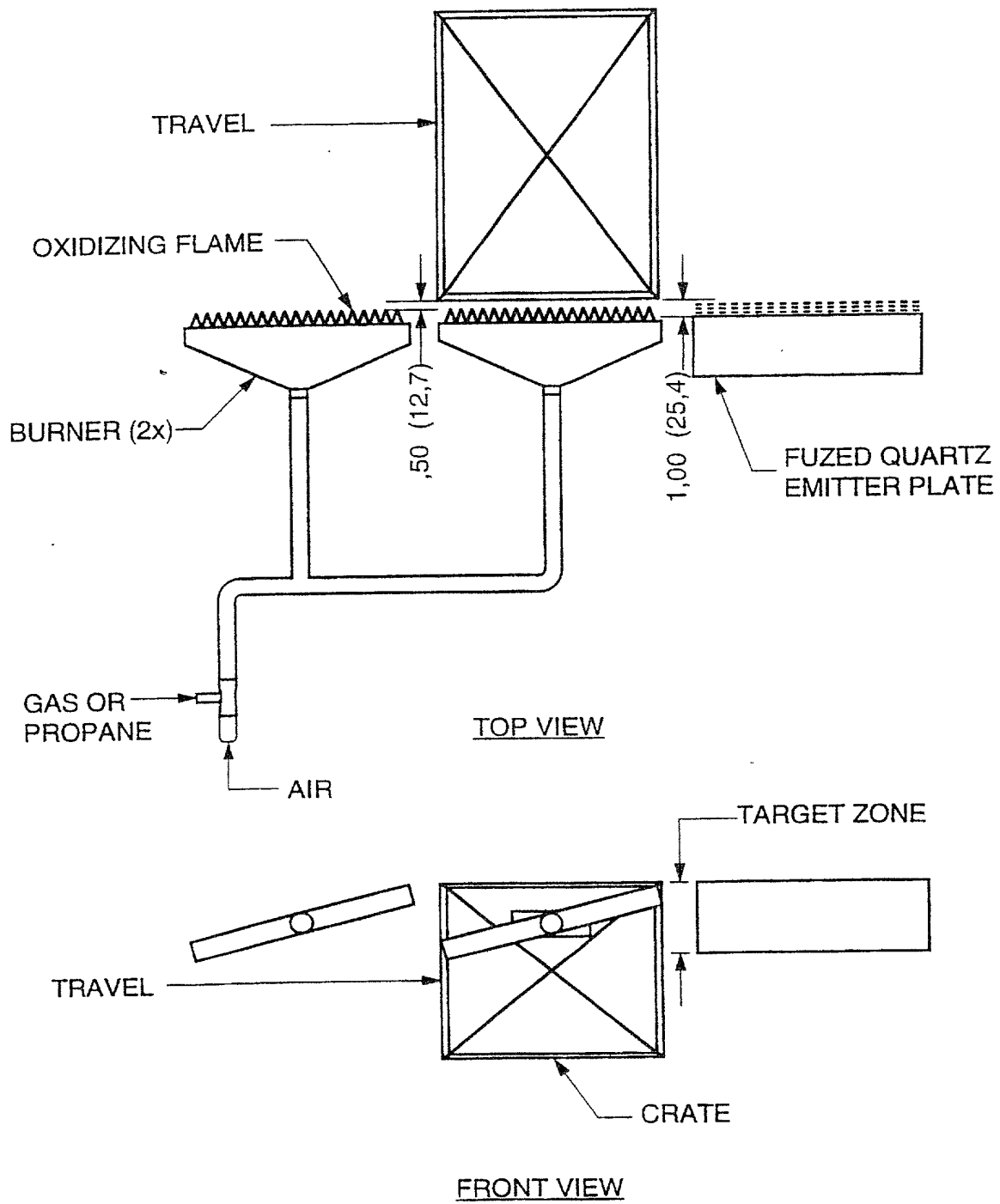


FIG. 2

LABEL INK TRANSFER

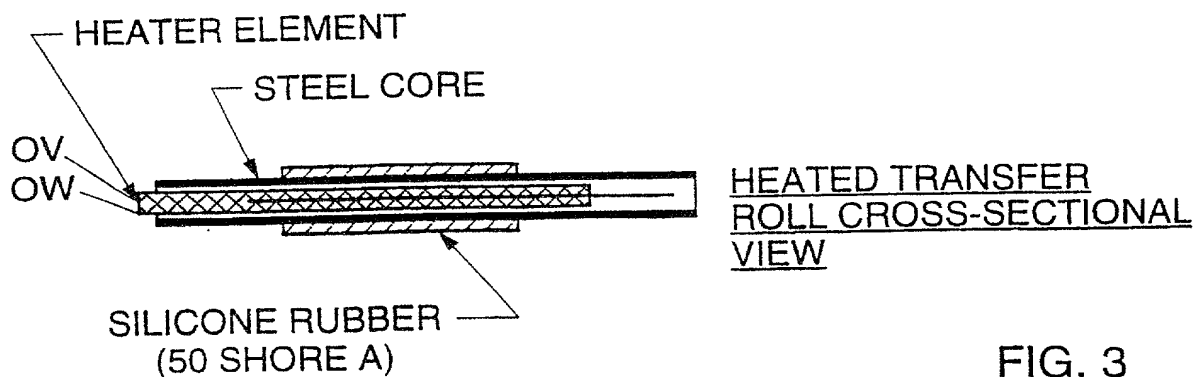
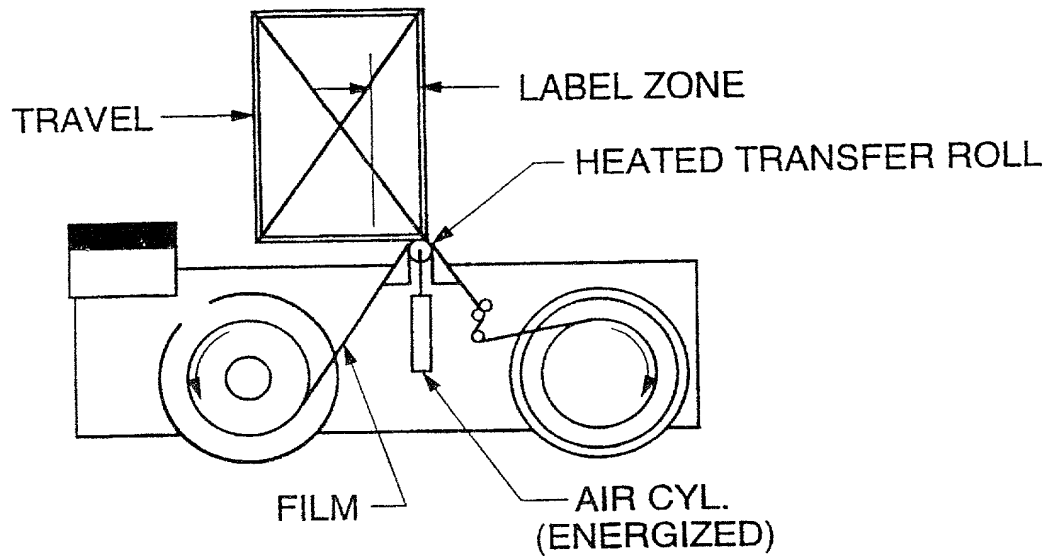
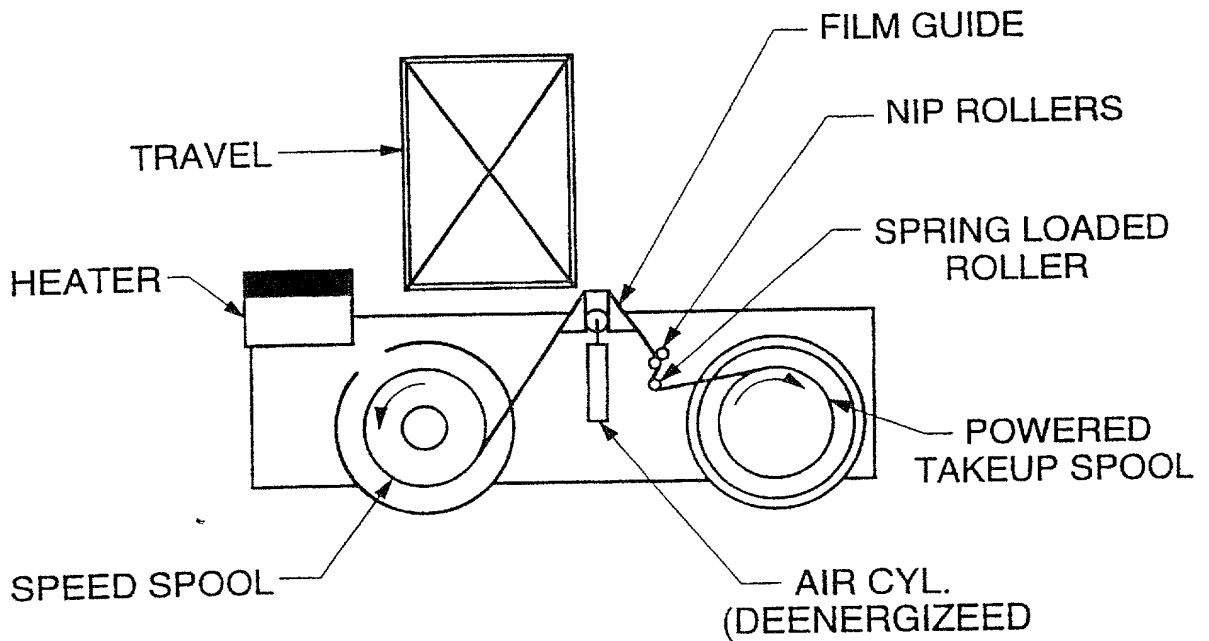
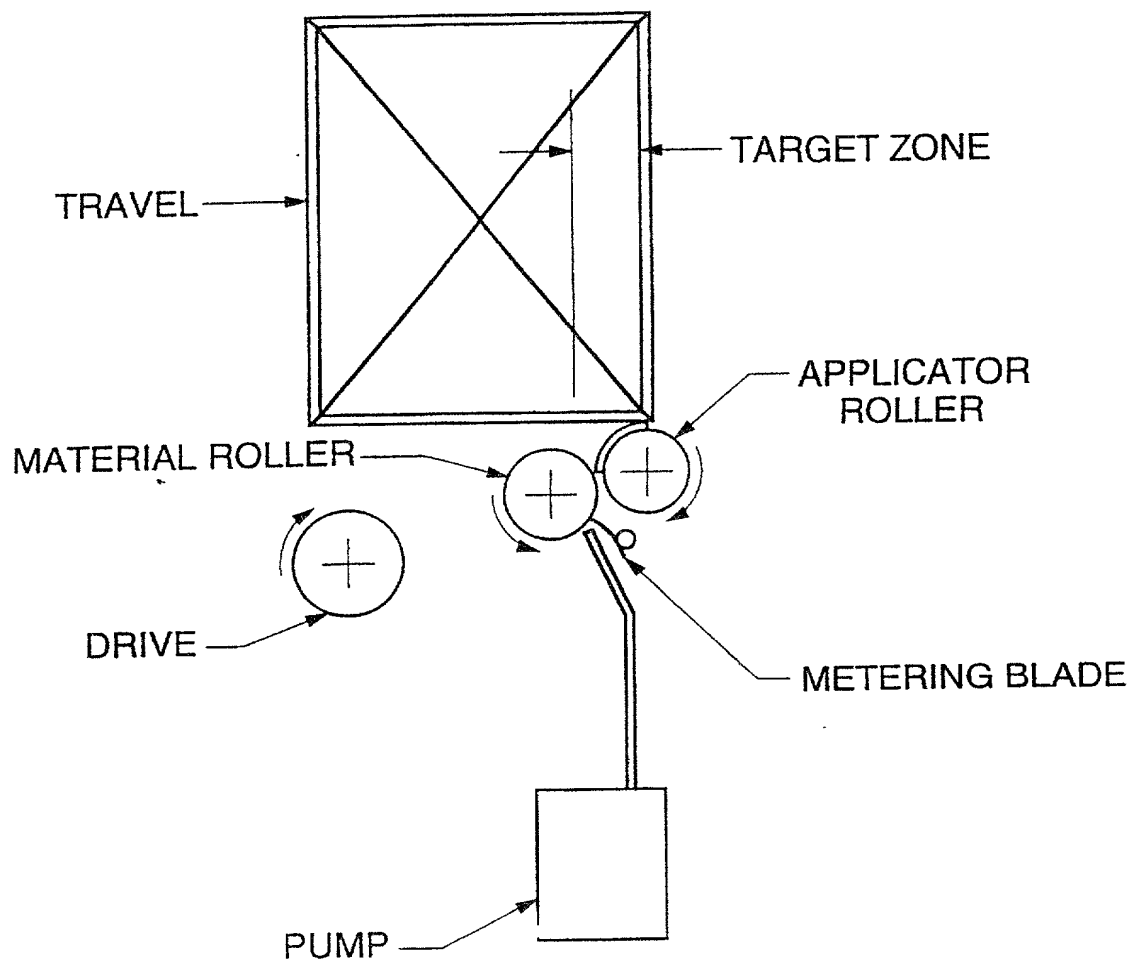
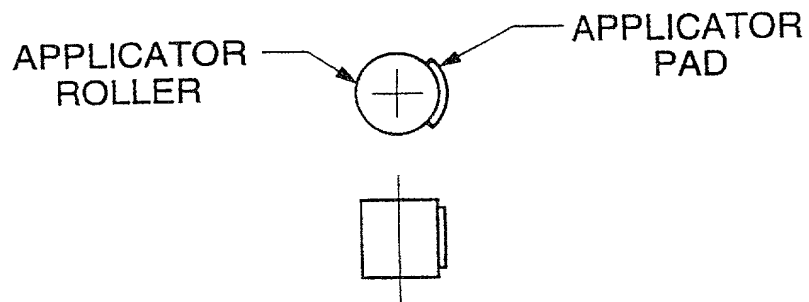


FIG. 3

COATING APPLICATION



TOP VIEW



APPLICATOR DETAIL

FIG. 4

POST FLAME TREATMENT

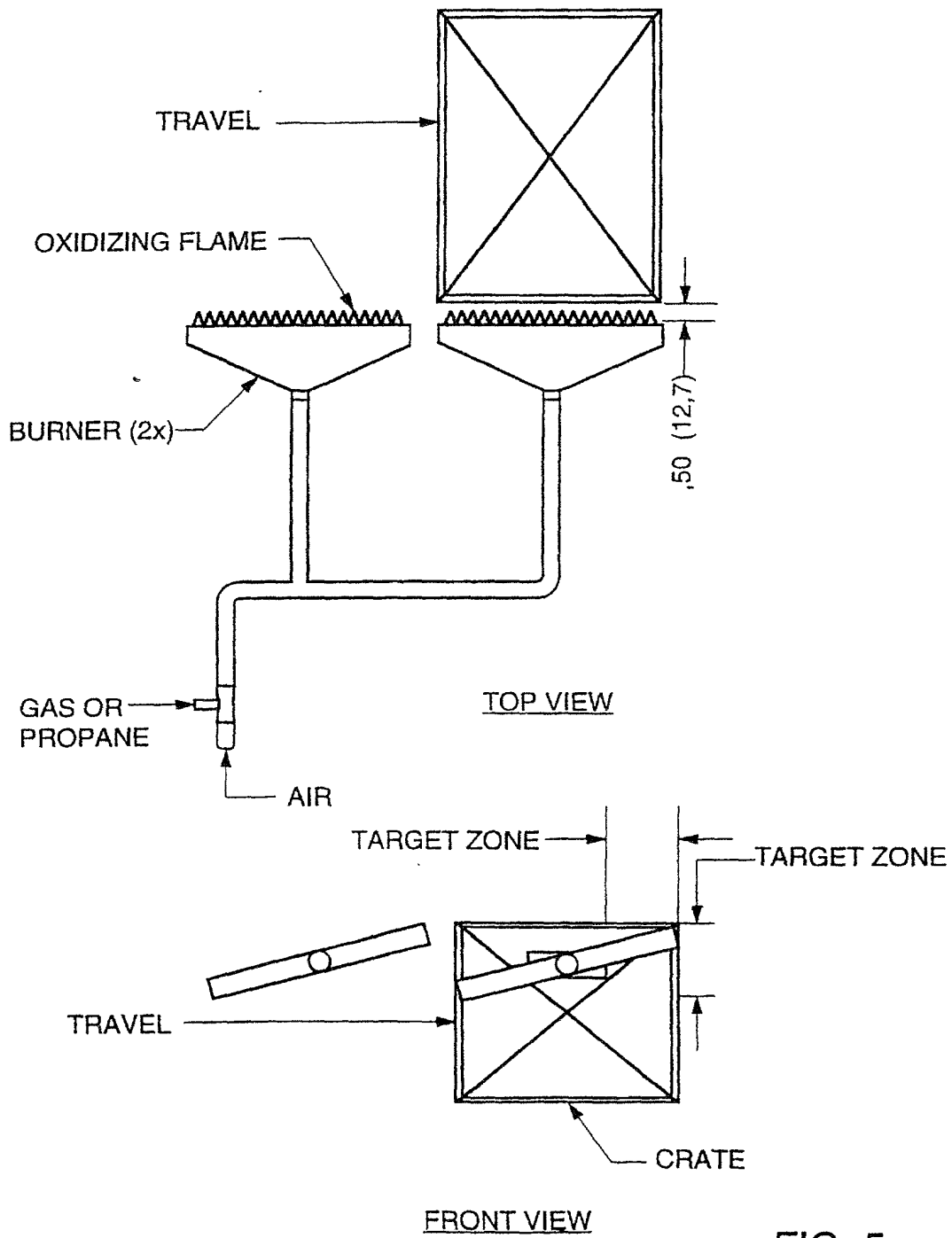


FIG. 5

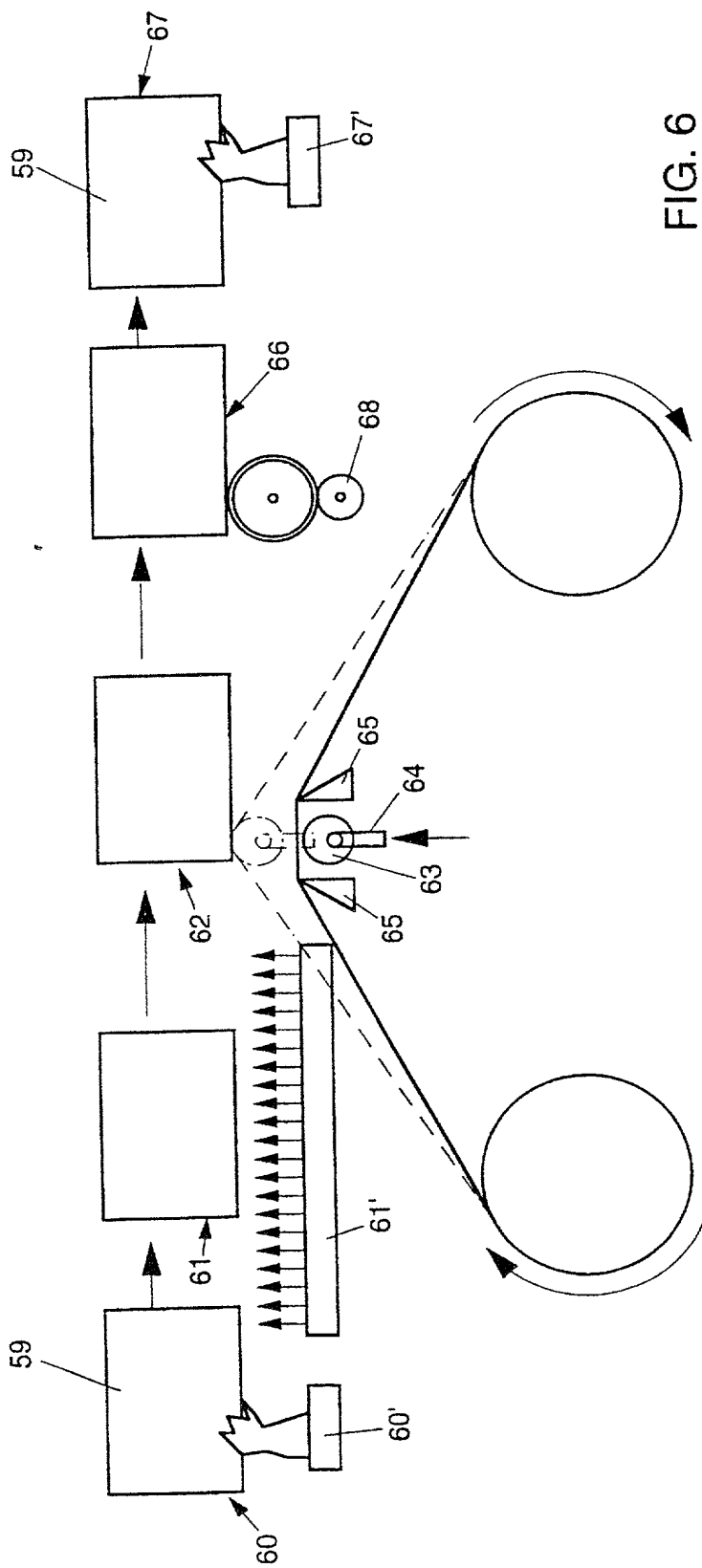


FIG. 6

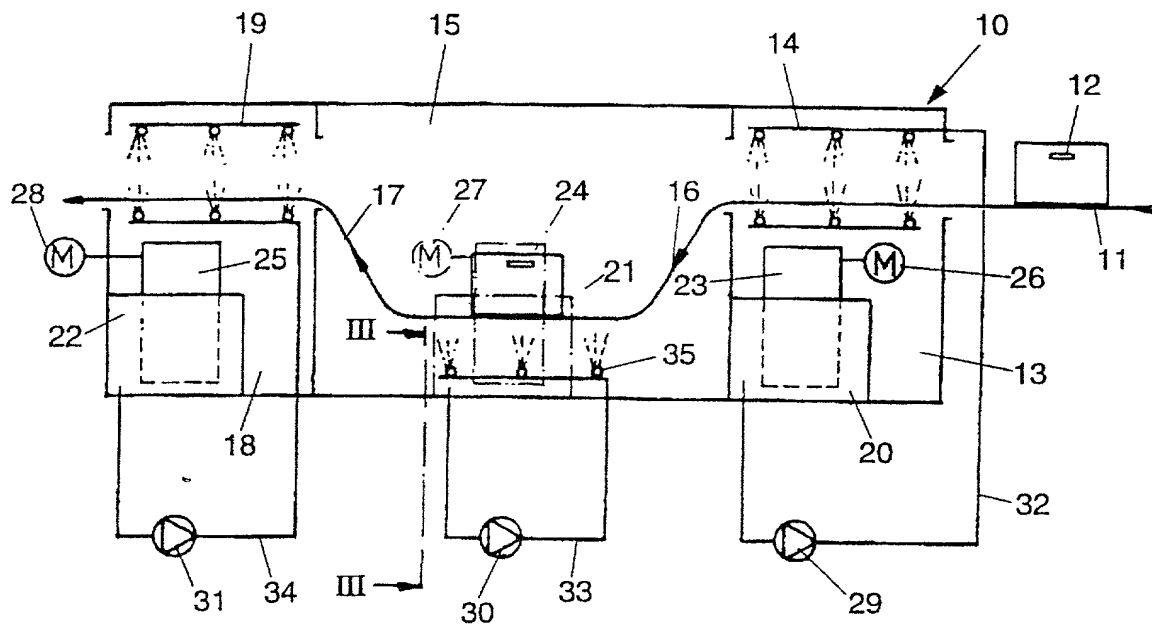


FIG. 7

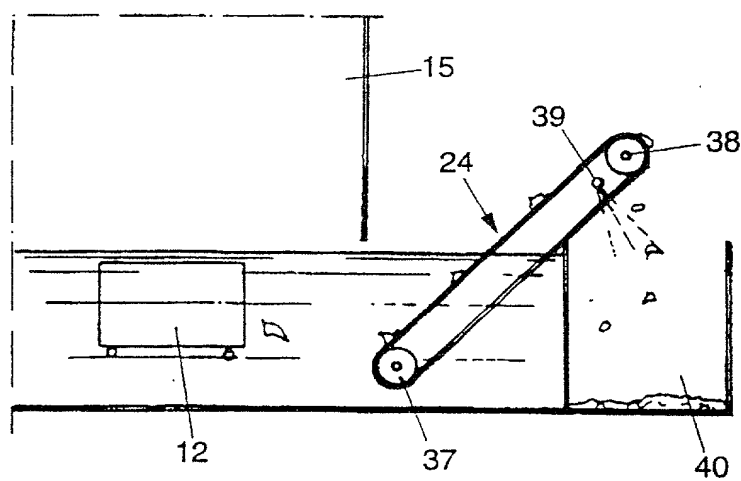


FIG. 8